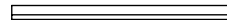
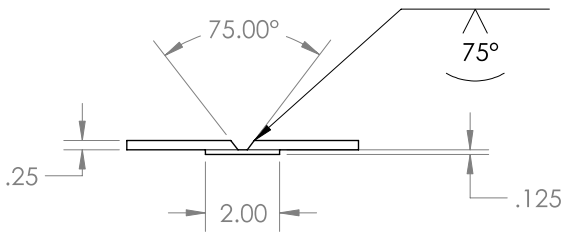
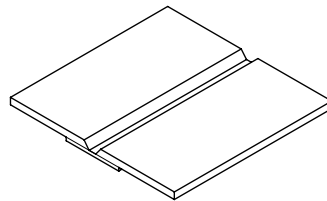
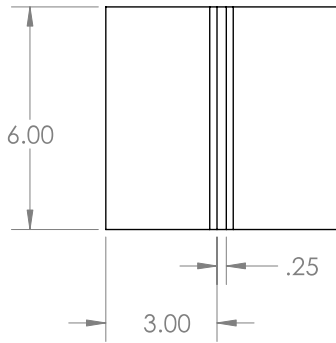




Weld Joint Design and Preparation – Material Cutting, Grinding, Fabrication
Project Two – Print



NOTE: OFC LINE BURNER
37 1/2° BEVEL CUT
1/8 BACKER WITH PAC PROCESS
TACK WITH GMAW
GROVE WELD-7018 3/32 80A

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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	J.SIBERT
		TOLERANCES:	CHECKED	2/12/2015
		FRACTIONAL ±	ENG APPR.	
		ANGULAR: MACH ± BEND ±	MFG APPR.	
		TWO PLACE DECIMAL ±	Q.A.	
		THREE PLACE DECIMAL ±	COMMENTS:	
		INTERPRET GEOMETRIC TOLERANCING PER:		
		MATERIAL		
		FINISH		
	USED ON			
	APPLICATION	DO NOT SCALE DRAWING		

TITLE:		
SIZE	DWG. NO.	REV
A	PART 2	0
SCALE: 1:4	WEIGHT:	SHEET 1 OF 1

5

4

3

2

1





Weld Joint Design and Preparation – Material Cutting, Grinding, Fabrication

Project Two – Print

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