



Course Outline

Gas Metal Arc Welding (Flat and Horizontal)



HFC Course Code: CIMWD-130

Course Topic: Gas Metal Arc Welding (Flat and Horizontal)

Recommended Textbook: Welding: Principles and Applications 7th Edition

Course Description:

Covers theory, machine settings, filler metals, and operation of gas metal arc welding. Emphasizes safety protocols, flat welding position, and horizontal welding position using mild steel.

Course Topics

1. Safety
2. GMAW welding machine
3. Filler metal
4. Flat position welding
5. Horizontal position welding

Course Objectives*

1. Demonstrate proper safety practices for the Gas Metal Arc Welding process.
2. Prepare the Gas Metal Arc Welding machine for a given metal type and thickness.
3. Select the proper filler metal for a given weldment using the Gas Metal Arc Welding process.
4. Demonstrate the proper welding technique in flat position.
5. Demonstrate the proper welding technique in horizontal position.
6. Perform welds using proper preparation and welding technique for a given weldment.

* See Projects for more details

Lectures/Demonstrations:

1. Set-up
2. Filler Metals
3. Techniques





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