



Course Outline

Pipe Welding (2G and 5G Welding)



HFC Course Code: CIMWD-210

Course Topic: Pipe Welding (2G and 5G Welding)

Recommended Textbook: Welding: Principles and Applications 7th Edition

Course Description:

Introduces safety protocols and the proper preparation used to weld pipe. Emphasizes pipe welding in 2G and 5G welding positions.

Course Topics

1. Safety protocols.
2. Pipe preparation and alignment.
3. Open root pass.
4. 2G welding position.
5. 5G welding position.

Course Objectives

Upon completion of this course the student can:

1. Demonstrate proper safety practices for pipe welding.
2. Identify and explain the 2G and 5G pipe welding positions.
3. Demonstrate the proper alignment techniques for welded pipe joints.
4. Demonstrate proper welding technique for an open root pass on plate.
5. Perform a weld using the proper techniques for the 2G and 5G positions using the Shielded Metal Arc Welding process.
6. Perform a weld using the proper techniques for the 2G and 5G positions using the Gas Tungsten Arc Welding process.

* See Projects for more details.

Lectures

1. Pipe, tube, and pipe welding





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