



Integrated Manufacturing Systems Troubleshooting

AMTEC Junction Box Addressing

Addressing Associated with the Load and Unload Junction Boxes.

| Print page | address for I/O | Position |
|------------|------------------------|-------------------|
| 37 | LD_JB_IO:I.DATA[2].0 | First input |
| 38 | LD_JB_IO:I.DATA[3].0 | First input |
| 39 | LD_JB_IO:O.DATA[0].0 | First output |
| 40 | LD_JB_IO:O.DATA[1].1 | First used output |
| 51 | UNLD_JB_IO:I.DATA[2].0 | First input |
| 52 | UNLD_JB_IO:I.DATA[3].0 | First input |
| 53 | UNLD_JB_IO:O.DATA[0].0 | First output |
| 54 | UNLD_JB_IO:O.DATA[1].1 | First used output |





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