



Integrated Manufacturing Systems Troubleshooting

System Optimization Labs

Your Instructor will assign you one of the following labs:

Lab 1 - Modify the logic so that the AMTEC system does not fault out if you try to start without a part in place... It simply waits for a part.

Lab 2 - Modify the logic so that the AMTEC trainer will not stack up the parts on the exit conveyor if you don't unload the exit conveyor.

Lab 3 - Modify the AMTEC Logic to reduce cycle time.





**Multi-State
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PAGE

2 of 2

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